

## **TECHNICAL DATA SHEET**

NAME OF COMMODITY: Tri-Iso-Octyl Phosphate (TOP)

**CAS NO.:** 78-42-2

MOLECULAR FORMULA: C<sub>24</sub>H<sub>51</sub>O<sub>4</sub>P

**MOLECULAR WEIGHT: 434.64** 

## STRUCTURE FORMULA:

TESTS	SPECIFICATIONS
Appearance	Colorless Transparent Liquid
Color Pt-Co	20 Max
ACID VALUE (KOH mg/g)	0.1 Max
Density - GC %	$0.924 \pm 0.003$
Content - GC %	99 Min
Dioctyl Phosphate Content - GC %	0.1 Max
Octanol Content - GC%	0.1 Max
Flash Point ℃	192 Min
SURFACE TENSION (20~25°C) mN/m	18 Min
Water Content %	0.15 Max

## **APPLICATION:**

TOP is now chiefly used as a processing solvent, instead of as hydro-terpineol for producing hydrogen peroxide by the anthraquinone process. It is an ideal solvent in this process, for its low volatility and good extraction distribution coefficient.

TOP is also a cold-resisting and fire-retarding plasticizer and applied in ethylenic and cellulosic resins, also synthetic rubbers. The cold resisting property is superior to the adipate esters.

PACKING: net 180 kg drums; 14.4 mt / 20' fcl, palletized or ISO tank